

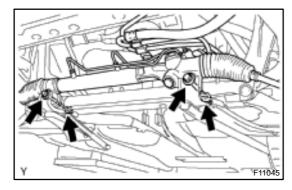
INSTALLATION

- 1. INSTALL PRESSURE FEED TUBE ASSEMBLY
- (a) Install the pressure feed tube assembly with the bolt.
 Torque: 5.0 N·m (50 kgf·cm, 45 in.-lbf)
- (b) Coat 2 new O–rings with power steering fluid and install them the pressure feed and return tubes.
- (c) Using SST, connect the pressure feed and return tubes. SST 09023–12700

Torque: 22.5 N·m (230 kgf·cm, 17 ft·lbf)

HINT:

Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



2. INSTALL PS GEAR ASSEMBLY

Install the PS gear assembly with the 2 bolts, 2 nuts and 4 plate washers to the steering gear support member.

Torque: 57 N·m (580 kgf·cm, 42 ft·lbf)

- 3. CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY (See page SR-19)
- 4. CONNECT RH AND LH TIE ROD ENDS (See page SA-13)
- 5. INSTALL FRONT LUGGAGE UNDER COVER
- 6. CONNECT PRESSURE FEED TUBE AND RETURN HOSE TO POWER STEERING VANE PUMP (See page SR-31)
- 7. PLACE FRONT WHEELS FACING STRAIGHT AHEAD HINT:

Do it with the front of the vehicle jacked up.

- 8. CENTER SPIRAL CABLE (See page SR-19)
- 9. INSTALL STEERING WHEEL
- (a) Align the matchmarks on the steering wheel and steering column main shaft.
- (b) Temporarily tighten the steering wheel set nut.
- 10. BLEED POWER STEERING SYSTEM (See page SR-3)
- 11. CHECK STEERING WHEEL CENTER POINT
- 12. TORQUE STEERING WHEEL SET NUT Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- 13. INSTALL STEERING WHEEL PAD (See page SR-19)
- 14. INSTALL TOOL BOX
- 15. INSTALL LUGGAGE COMPARTMENT TRIM BOX COVER